TM	Title:	B2028 Product Specification			
synerzine	Document #:	02-1006	Rev #:	001	
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Product Name: TRANS-1,2-DIAMINOCYCLOHEXANE*

Synerzine Item # B20	28	CAS#	123333-90-4		FEMA#	N/A
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Material Properties

Molecular Formula	C14H22N2O8 · H2O]	Flash Point (°F, CC)	>230
Molecular Weight 364.36			Boiling Point	N.A.
Shelf Life (days) 730			Physical State	Solid

Solubility	Soluble in water.
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

Specified Critical Limits

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	White	Beige
Odor	Organoleptic Analysis	None	Little to no odor	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Density Analysis		N/A	N/A
Refractive Index	Refractometric Analysis	nD20	N/A	N/A

Notes

Also called: TETRA ACETIC ACID*

MONOHYDRATE

Causes eye and skin irritation. May cause respiratory irrritation.

This specification was generated electronically, and is therefore unsigned.

Synerzine

Quality Control Dept. Date Printed: 2/26/2025